

**IN THE UNITED STATES PATENT AND TRADEMARK OFFICE**

Appl. No. : 10/660,382 Confirmation No.: 6022  
Applicant : Graetz et al.  
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Examiner : Lee, Cynthia K.  
For : High-Capacity Nanostructured Silicon and Lithium Alloys Thereof  
Docket No. : 26-06  
Customer No.: 23713

MAIL STOP AMENDMENT  
Commissioner for Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450

**DECLARATION OF JASON GRAETZ UNDER 37 CFR 1.132**

Sir:

Jason Graetz hereby declares as follows:

1. I, Jason Graetz, am an inventor of the above-identified U.S. Patent Application No. 10/660,382.
2. I am presently a Research Scientist at Brookhaven National Laboratory.
3. I have experience and expertise in the fields of material science, spectroscopy and electrochemistry.
4. I have reviewed the Office Action of December 24, 2008 for U.S. Patent Application No. 10/660,382 and the references cited therein, including Abstract 257 of The 11<sup>th</sup> International Meeting on Lithium Batteries in Monterey, CA on June 23-28, 2002, entitled 'Li Insertion/Extraction Reaction of a Si Film Evaporated on a Ni Foil' (Takamura et al.); and Abstract 52 of

The 11<sup>th</sup> International Meeting on Lithium Batteries in Monterey, CA on June 23-28, 2002, entitled 'New active material structure in Si thin film electrodes for rechargeable lithium batteries' (Sayama et al.).

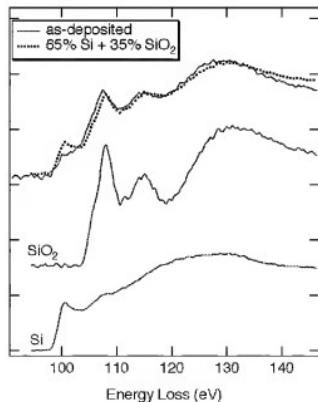
5. Figure 5A of U.S. Patent Application No. 10/660,382 provides electron energy loss (EELS) spectra showing the silicon  $L_{2,3}$ -edge of a standard silicon sample (Si), a standard  $\text{SiO}_2$  sample ( $\text{SiO}_2$ ), and a nanostructured silicon electrode of the invention as described in Example 3 (as-deposited Si), and also provides an average of the silicon and  $\text{SiO}_2$  spectra ( $1/2(I_{\text{Si}} + I_{\text{SiO}_2})$ ). Figure 5B provides an EELS spectrum showing the oxygen K-edge of the nanostructured silicon electrode described in Example 3.
6. A comparison of the spectra in Figure 5A indicates that the nanostructured silicon electrode has a  $\text{SiO}_2$  component. The oxygen K-edge shown in Figure 5B also confirms the presence of  $\text{SiO}_2$  in the nanostructured silicon electrode.
7. The electron energy loss spectra in Figures 5A and 5B may be analyzed to quantify the amount of  $\text{SiO}_2$  present in the nanostructured silicon electrode. Two methods were used to determine the amount of  $\text{SiO}_2$  in the nanostructured silicon electrode.

The first method takes the integrated intensity of the background subtracted silicon  $L_{2,3}$  edge and the oxygen K edge weighted by the scattering cross sections. This procedure gives a range from 50% - 67% by weight of  $\text{SiO}_2$  from three different regions analyzed. The results from this method are very sensitive to the sample thickness and background subtraction.

The second method relies on the near-edge structure from a single edge (silicon  $L_{2,3}$ ). In this method the concentration of  $\text{SiO}_2$  is determined by

qualitatively fitting the near-edge structure of the silicon  $L_{2,3}$  edges from a plurality of different regions within the as-deposited nanostructured electrode. As shown in Figure 5A the near-edge structure from samples of pure Si and  $\text{SiO}_2$  are quite different. A weighted sum of the spectra from Si and  $\text{SiO}_2$  were qualitatively fit to the spectrum from the as-deposited nanostructured silicon electrode as shown in figure 5A. Supplemental Figure 1 (See, below) provides an overlay plot showing the results of fitting the weighted sum of the spectra from Si and  $\text{SiO}_2$  to the EELS spectrum from the as-deposited nanostructured silicon electrode as shown in figure 5A. As shown in Supplemental Figure 1, the fit agrees very well with the observed EELS spectrum for the as deposited nanostructured electrode. The lowest  $\text{SiO}_2$  concentration observed showed a good fit with 35% of the  $\text{SiO}_2$  edge and 65% of the Si edge, suggesting the nanostructured silicon electrode consists of about 35% by weight  $\text{SiO}_2$ .

**Supplemental Figure 1**



In combination, these two analysis methods give us a range of between **35-67% by weight of SiO<sub>2</sub>** for the as-deposited nanostructured electrode of Example 3.

8. I further declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the above-identified U.S. Patent Application No. 10/660,382 or any patent issuing thereon.

Date: 06/22/2009



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Jason Graetz